



**SEVIO**

**User Guide to Saia PCD<sup>®</sup> - Saia Burgess Controls**



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More information about Sevio can be found at the following Internet address: <https://sevio.it/>.

## Version History

Revision	Date	Description
16_09	01/09/2016	Emission
17_05	01/05/2017	First Revision
21_12	01/12/2021	Second Revision

## Trademarks

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## Table of contents

Legal Information.....	2
Version History.....	2
Trademarks.....	2
Preface.....	4
Requirements.....	4
Using Sevio System.....	5
Sevio and Saia Burgess Controls.....	6
Preliminary configuration.....	7
Remote access.....	8



## Preface

The Sevio system has been designed to offer Clients a solution for the connection of multiple independent and physically dislocated networks, transforming them into numerous Sevio networks. Each Client is the owner of a Realm which is the set of all Sevio networks and Workstations (PC, tablet, smartphone).

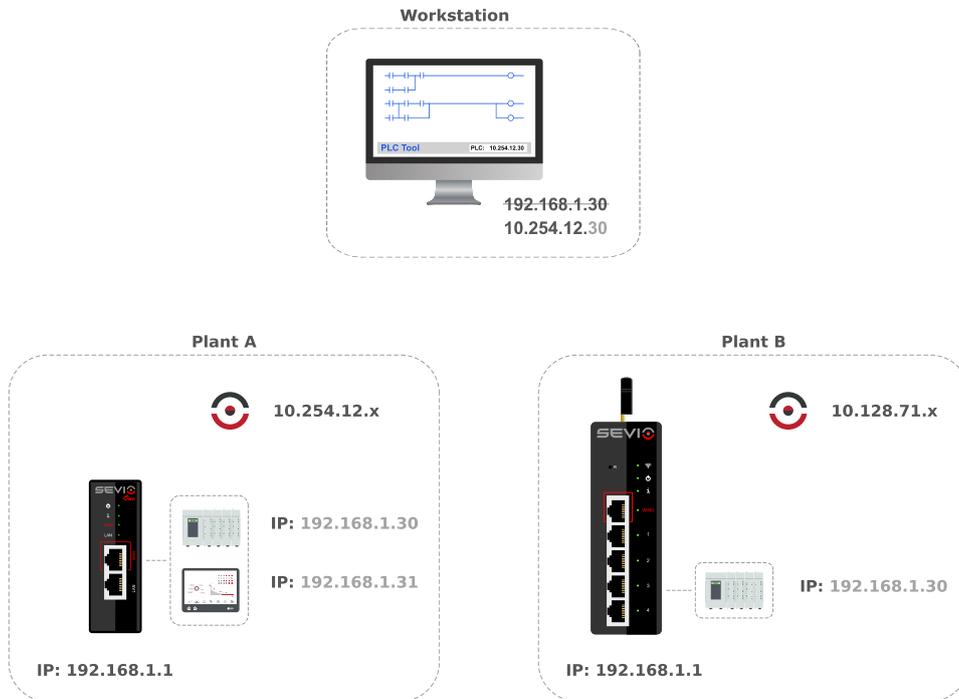
This document explains how to use the Sevio system combined with **Saia Burgess Controls**.

## Requirements

The fundamental requirements for use of the Sevio system combined with **Saia Burgess Controls**:

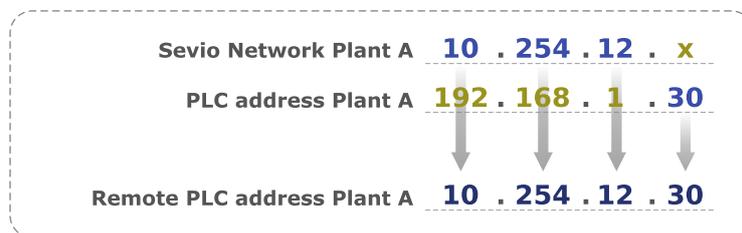
- the Sevio Router;
- the Registration Sheet (supplied along with the Sevio Router);
- a Saia Burgess Controls PLC/HMI with Ethernet connectivity;
- a PC with an up-to-date web browser and Saia PG5 software installed;
- a VPN Client configured and connected (see [Workstations Configuration](#));
- an Internet access.

# Using Sevio System



Each Sevio Router provides a specific Sevio network. In the above example, Plant A Sevio network is 10.254.12.x, while the Plant B Sevio network is 10.128.71.x.

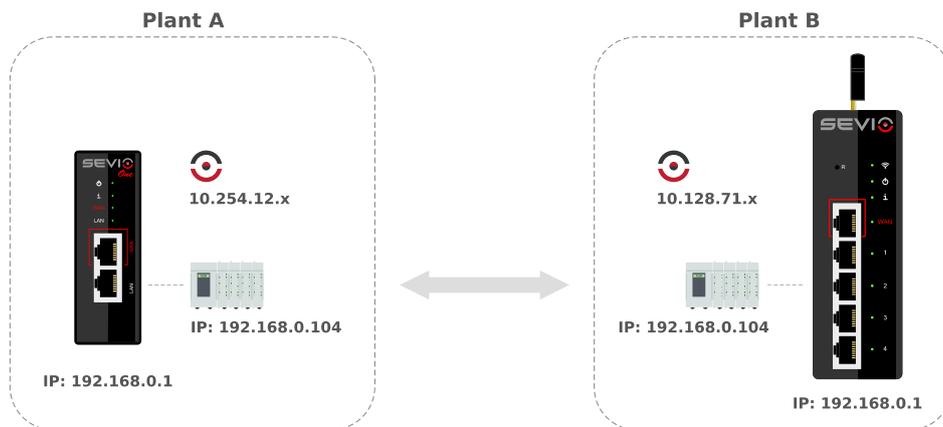
To access Plant A PLC from the Workstation, the Operator should combine first three bytes of Sevio Network with fourth byte assigned to PLC device:



## Sevio and Saia Burgess Controls

The Sevio system allows Workstations to communicate with all devices connected to the various Sevio Routers.

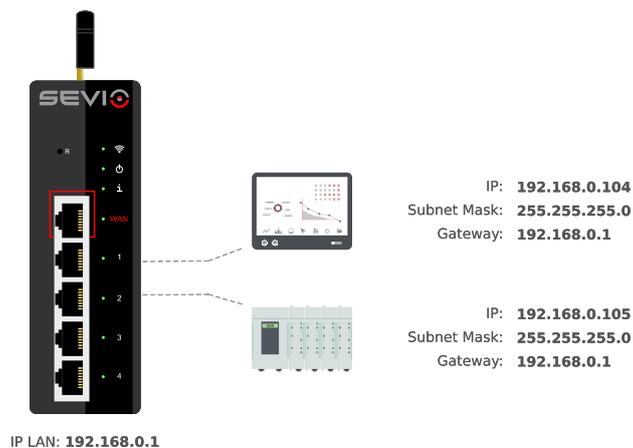
One of the most distinctive features of Sevio System is the routing capability, eg. allowing communication between devices of different Sevio networks/plants, part of the same Realm.



In order to being able to use this feature, it is necessary that all automation devices are configured with IP address and gateway address (LAN address of the Sevio Router to which they are connected). Firewalls on all Sevio Routers must be enabled.

Remote connection will be allowed using Sevio Networks on each site.

**Note:** Sevio Routers must have the same firmware installed.

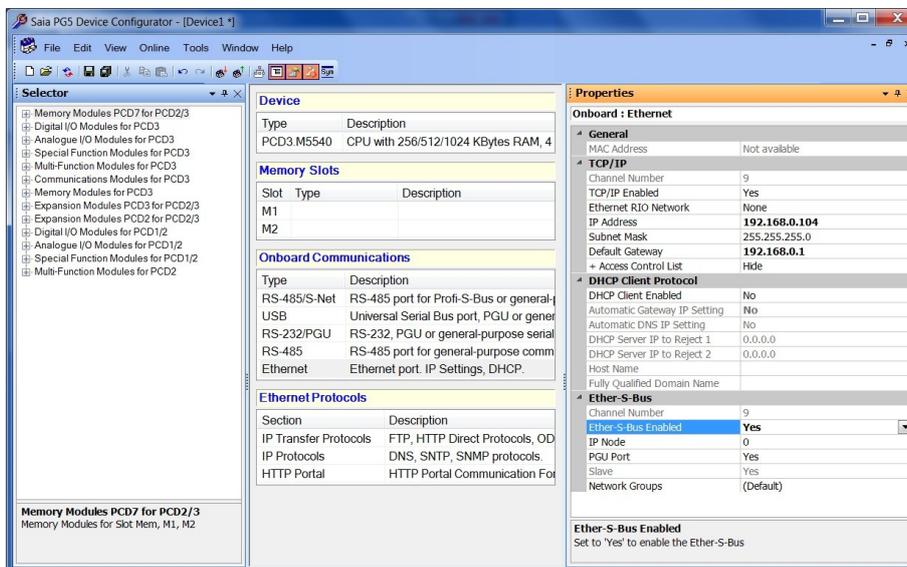


# Preliminary configuration

The procedure below describes the preliminary configuration of devices that need to be accessible remotely.

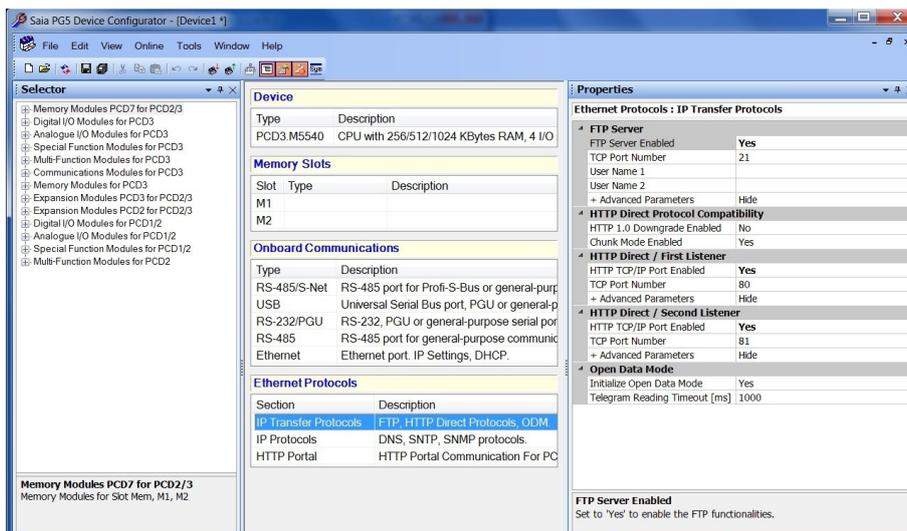
A Sevio Router is sometimes installed in existing systems by personnel that is not qualified to modify the software configuration. Using the Masquerade mode (see chapter Sevio Router Parameters in [User Guide](#)) it is possible to access devices remotely omitting the procedure below.

**Note:** that enabling masquerade mode prevents the PLC device from originating connections to the Sevio Network.



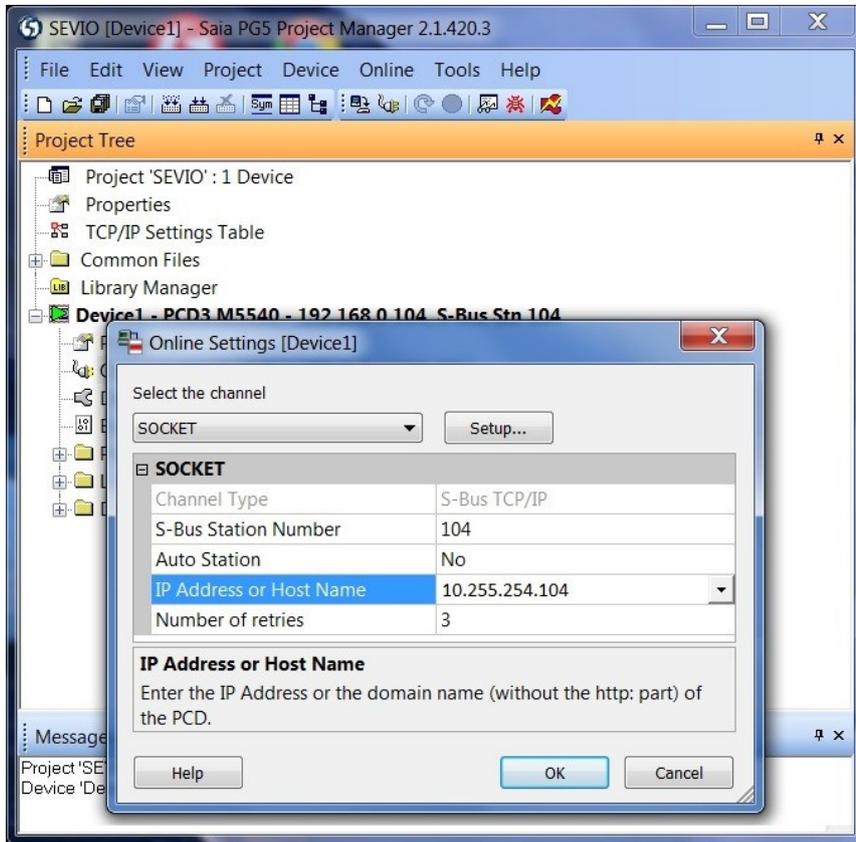
Go to **Memory Modules, Ethernet, in Default Gateway** field set up the Sevio Router LAN IP address assigned (see chapter Sevio Router Parameters in [User Guide](#)), e.g. **192.168.0.1**.

Enable **Ether S-Bus**.

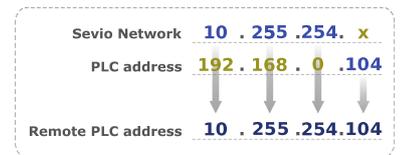


In the **Ethernet Protocols** section, select **IP transfer protocols** and enable three functions.

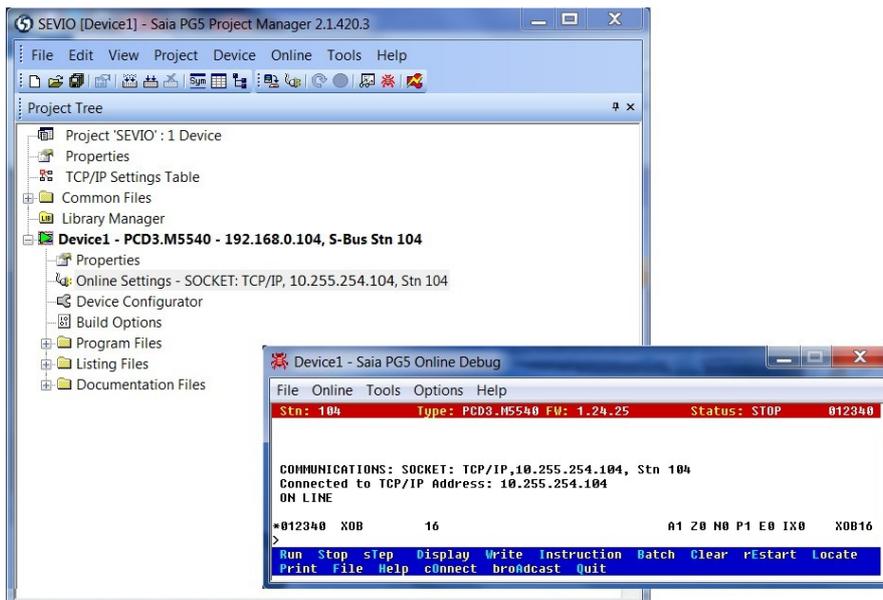
# Remote access



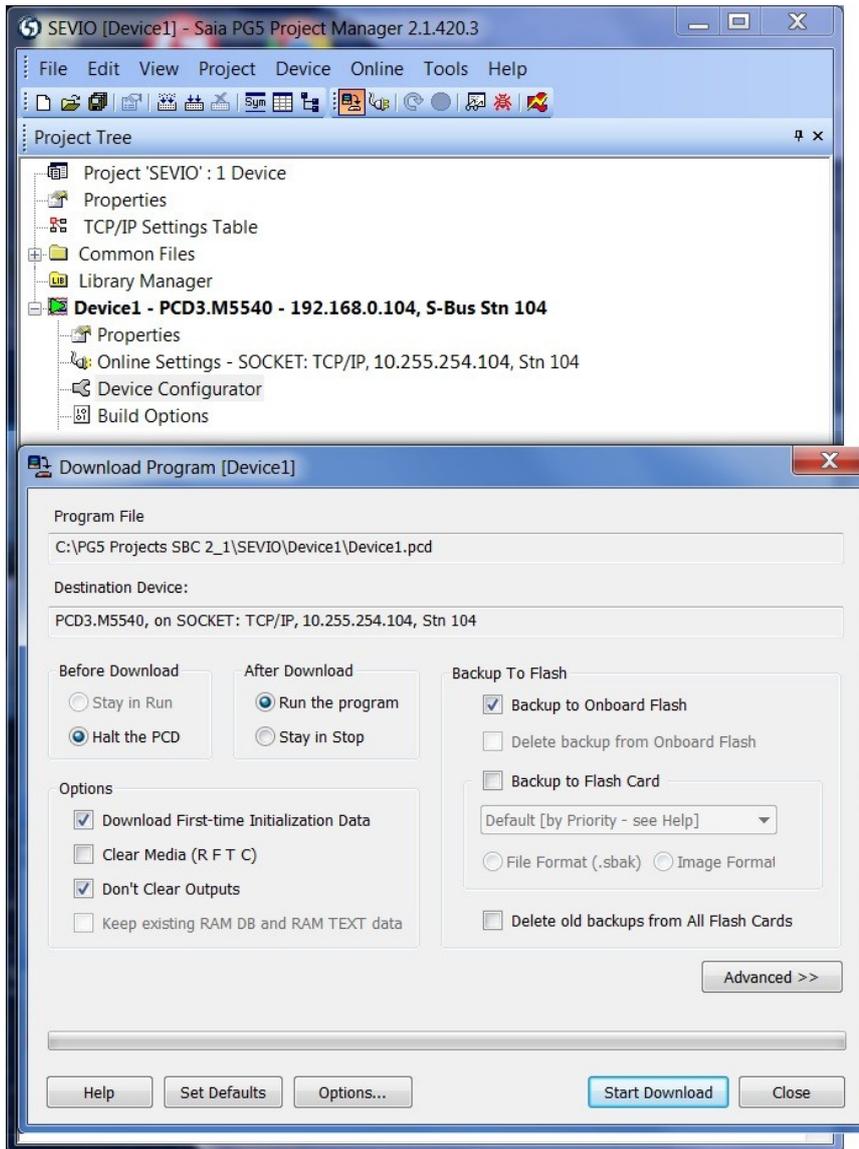
Select the device, select **IP Address by NAT (remote TCP)** and set up in **IP Address or Host Name** field, the remote IP address:



Then **OK**.



From this moment on it is possible to perform all online activities.



Select the device and go to **Device Configurator**.

Press **Start Download**.



From this moment on it is possible to connect to PLC via webserver.



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